



## Why WellMate™



# For Dealers, WellMate<sup>™</sup> offers more advantages, more solutions for more applications.

### A growing customer base.

In the residential, commercial, and agricultural markets of the world, WellMate composite tanks are fast becoming the tank of choice for their unmatched performance over steel. As the recognized leader in composite pressure tank design, WellMate Water Systems

gives you more



A material difference.

From the high density polyethyl-

ene inner liner, to the fiberglass-

wound and epoxy resin-sealed

outer shell, WellMate tanks

WellMate outperforms steel.

contain no steel, so they can't rust. What they can do is make everything easier. WellMate

Halle

tanks require little
or no maintenance
because they won't dent
and they

have no paint to scratch and touch up. Their light weight - half that of steel tanks — makes them easier and faster to install, In fact, most can be handled by a single installer, NSF keeping costs down. And because the tanks are made of NSF and/or FDA listed materials, they are safe for man and the environment. WellMate tanks are 100% leadfree, and absolutely will not introduce undesirable chemicals or elements into the water.

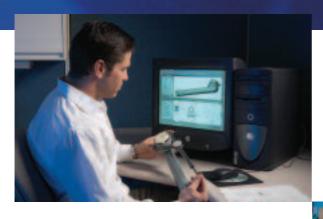
### A product that's worth more.

WellMate's innovative solutions for water storage and pressure boosting applications give you a world class product that's worth more. From initial design through promised delivery, quality is a hallmark of WellMate tanks. State-of-the-art winding equipment, the best materials and an ISO-9001 certified manufacturing

WellMate tanks are light weight and easy to install.



With unique features that translate into real benefits for your customers, and set you apart from the competition.



facility guarantee that our one-piece composite construction is second to none. Plus the best factory-backed warranty in the business gives customers the peace of mind they need to become buyers.

### Ongoing dealer support.

As a WellMate dealer, you'll enjoy total dealer support. WellMate tanks are only sold through our network of certified professional dealers, giving you a real opportunity to make your mark. In addition, WellMate dealers enjoy the benefits of sales training programs, seminars and technical

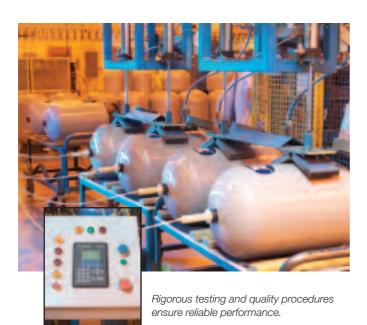
support, as well as consumer literature, training

videos, ad slicks and dealer incentive programs.

Want to know more about
WellMate and the edge it gives its
dealers? Call your WellMate distributor or **440-286-4116** for more
information about the opportunities
that await.

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# **Low-Profile<sup>™</sup> Series**



mobile homes

crawl spaces

closets

### Big on performance, small on space.

Designed for height-restricted applications such as mobile homes, crawl spaces and closets, our compact Low-Profile Series pressure tanks give you added flexibility in small-space residential applications. Plus they offer you these distinct advantages:

- Highest Drawdown in the Industry for its Profile.
- Replaceable Air Cell easier to service in the field.
- Extended Labor Warranty Option (by homeowner).

Full-size air cell is custom fitted for each tank size.

One-piece, seamless inner shell molded of premium, highdensity polyethylene. Durable blow-molded interior air cell is fully replaceable and constructed of heavy-gauge engineered polymer.



Bottom inlet/outlet assembly is custom molded of high-impact PVC.

Sturdy, molded polymeric base is corrosion and impact proof.

Outer shell is a composite of continuous fiberglass strands sealed with high-grade epoxy resin.



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We prefer WellMate tanks because of their light-weight design. In many residential locations in the southern U.S., such as manufactured homes and small pump houses, installing a tank requires crawling into small spaces. When you are on your hands and knees, it is much easier to handle a light-weight tank. We primarily use WellMate's Low-Profile series tanks and the WM-6.

"

Brenda Williams
Williams Well Drilling
Sumter, South Carolina

### **Specifications**

Low-Profile Performance Data

Model Number	Capacity gal / liter	Maximum Operating Pressure <b>psi</b> / kPa / Bar	Drawdown 30/50 Setting** gal / liter	Diameter* inch / cm	Overall Height* inch / cm	Height* inlet/outlet to floor inch / cm	System Connection	Assembly Weight*
WM-6LP	<b>19.3</b> / 73	<b>100</b> / 700 / 7.0	<b>5.8</b> / 21.9	<b>24</b> / 61	<b>20 1/4</b> / 51	<b>2 1/4</b> / 5.7	1" male NPT	<b>22.75</b> / 10.3
WM-10LP	<b>34.5</b> / 131	<b>100</b> / 700 / 7.0	<b>10.4</b> / 39.2	<b>24</b> / 61	<b>28</b> / 71	<b>21/4</b> / 5.7	1" male NPT	<b>29.5</b> / 13.4

Note: Maximum external operating temperature 120°F (49°C). Maximum internal operating temperature 100°F (38°C). Minimum operating temperature 40°F (4°C). \*Diameter, height and weight may vary slightly without notice.

<sup>\*\*</sup>In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge and operating temperature of the system.

# WM<sup>™</sup>-Series

WellMate tanks are the professional's choice for longlasting, dependable tanks that won't rust or leak.





residential

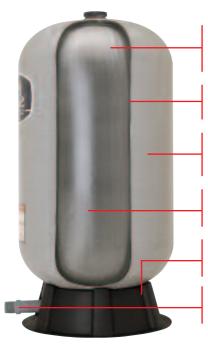
light commercial

pressure boosting



Our WM-Series offers features and benefits steel tanks just can't match. From their corrosion-proof composite construction... to their lighter weight, easier maintenance and less expensive installation... WM-Series pressure tanks are the preferred choice of professionals. Especially when the following advantages are added to the mix:

- Replaceable Air Cell for easier field servicing.
- Greater Drawdown than Comparably-Sized Steel Tanks for greater efficiency.
- Extended Labor Warranty Option (by homeowner).
- Won't Rust in Corrosive Environments particularly important in agricultural and livestock applications, and coastal regions.
- Quicker and Less Costly to Install usually requiring only one person and fewer man-hours.
- Wider Pressure Setting Differential for greater flexibility.



Durable interior air cell is fully replaceable and constructed of heavy-gauge engineered polymer.

One piece, seamless inner shell molded of premium, high-density polyethylene.

Outer shell is a composite of continuous fiberglass strands sealed with high-grade epoxy resin.

Seamless, full-size, blow-molded, polymer air cell is custom fitted for each tank size.

Sturdy, molded polymeric base is corrosion and impact proof.

Bottom inlet/outlet one-piece drain is custom molded of high-impact PVC.



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I have been a WellMate user for over 12 years. I prefer WellMate captive air tanks because they're light weight and do not rust, and I rarely receive a warranty claim. Since WellMate tanks are approved for burial, I can place them halfway in the ground so they look nice in customers' basements. If you want to use nothing but the best, go with WellMate.

"

**Tom Jordan**Jordan Well Drilling
Houghton Lake, Michigan

#### **Specifications**

**WM Performance Data** 

Model Number	Capacity gal / liter	Maximum Operating Pressure <b>psi</b> / kPa / Bar	Drawdown 30/50 Setting** <b>gal</b> / liter	Diameter* inch / cm	Overall Height* inch / cm	Height* inlet/outlet to floor inch / cm	System Connection	Assembly Weight* Ib / kg
WM-4	<b>14.5</b> / 55	<b>100</b> / 700 / 7.0	<b>4.4</b> / 16.5	<b>16</b> / 41	<b>26</b> / 66	1 3/4 / 4.4	1" male NPT	<b>14.5</b> / 6.6
WM-6	<b>19.8</b> / 75	<b>100</b> / 700 / 7.0	<b>5.9</b> / 22.5	<b>16</b> / 41	<b>32</b> / 81	<b>1 3/4</b> / 4.4	1" male NPT	<b>17.75</b> / 8.1
WM-9	<b>29.5</b> / 112	<b>100</b> / 700 / 7.0	<b>8.9</b> / 33.5	<b>16</b> / 41	44 / 112	1 3/4 / 4.4	1" male NPT	<b>24.75</b> / 11.2
WM-12	<b>40.3</b> / 153	<b>100</b> / 700 / 7.0	<b>12.1</b> / 45.8	<b>16</b> / 41	<b>57</b> / 145	<b>1 3/4</b> / 4.4	1" male NPT	<b>30</b> / 13.6
WM-23	<b>79.6</b> / 301	<b>100</b> / 700 / 7.0	<b>23.8</b> / 90.4	<b>21</b> / 53	<b>62</b> / 157	<b>21/4</b> / 5.7	1 1/4" male NPT	<b>65.7</b> / 29.8
WM-14WB	<b>47.1</b> / 178	<b>125</b> / 862 / 8.6	<b>14.1</b> / 53.5	<b>21</b> / 53	<b>41 1/4</b> / 105	<b>2 1/4</b> / 5.7	1 1/4" male NPT	<b>43</b> / 19.5
WM-20WB	60.0 / 227	<b>125</b> / 862 / 8.6	<b>18.0</b> / 68.1	<b>24</b> / 61	<b>41 1/2</b> / 105	<b>21/4</b> / 5.7	1 1/4" male NPT	<b>50</b> / 22.7
WM-25WB	<b>86.7</b> / 328	<b>125</b> / 862 / 8.6	<b>26.0</b> / 98.5	<b>24</b> / 61	<b>55 1/4</b> / 140	<b>2 1/4</b> / 5.7	1 1/4" male NPT	<b>72.75</b> / 33.0
WM-35WB	<b>119.7</b> /453	<b>125</b> / 862 / 8.6	<b>35.9</b> / 135.9	<b>24</b> / 61	<b>74 1/4</b> / 189	<b>2 1/4</b> / 5.7	1 1/4" male NPT	<b>95</b> / 43.1

Note: Maximum external operating temperature 120°F (49°C). Maximum internal operating temperature 100°F (38°C). Minimum operating temperature 40°F (4°C). \*Diameter, height and weight may vary slightly without notice.

<sup>\*\*</sup> In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge and operating temperature of the system.

# **UT**<sup>™</sup>-Series





contact tank for water treatment

hydropneumatic

(with purchased accessories)

### Contact with chemicals, chlorine, sulfuric acid? Go with the Pros and choose UT.

There's no better tank choice for water treatment than our UT-Series. Composite construction makes the entire line impervious to the chemicals found in aggressive water. Plus the following advantages give our UT-Series the kind of application versatility dealers want:

- Inlet/Outlet PVC Pipe Connections allow straight through T connection on bottom of tank for ease of piping.
- Blowdown Valve for easy removal of sludge from tank bottom.
- Hydropneumatic Convertible optional air volume control assembly and micronizer provide for guick and easy tank conversion. Dealers no longer need to stock more than one kind of air-over-water pressure tank.





WellMate's best selling feature is its composite construction. It makes the tank extremely durable and non-corrosive. Many installations in my area have damp environments and are exposed to high humidity. The WellMate tank outperforms the steel tank. WellMate offers a premium, differentiated product that enables my company to offer unique selling features to the homeowner.

**Gary Auseth** 

Fergus Well Company Fergus Falls, Minnesota

### **Specifications**

**UT Performance Data** 

Model Number	Capacity gal / liter	Maximum Operating Pressure <b>psi</b> / kPa / Bar	Diameter* inch / cm	Overall Height* inch / cm	Height* inlet/outlet to floor inch / cm	Top	System Connection Bottom	Assembly Weight*
UT-30	30 / 114	<b>75</b> / 500 / 5.0	<b>16</b> / 41	43 3/4 / 111	<b>1 1/2</b> / 3.8	1 1/4" Socket	1 1/4" Socket	<b>25</b> /11.3
UT-40	<b>40</b> / 151	<b>75</b> / 500 / 5.0	<b>16</b> / 41	<b>56 1/2</b> / 144	<b>1 1/2</b> / 3.8	1 1/4" Socket	1 1/4" Socket	<b>28</b> / 12.7
UT-40SQ	<b>40</b> / 151	<b>75</b> / 500 / 5.0	<b>21</b> / 53	<b>35 1/4</b> / 90	<b>2</b> /5.1	1 1/4" Socket	1 1/4" Socket	<b>33</b> / 15.0
UT-80	<b>80</b> / 303	<b>75</b> / 500 / 5.0	<b>21</b> / 53	<b>62</b> / 157	<b>2</b> /5.1	1 1/4" Socket	1 1/4" Socket	<b>43</b> / 19.5
UT-120	<b>120</b> / 454	<b>75</b> / 500 / 5.0	<b>24</b> / 61	<b>72 1/2</b> / 184	2/5.1	1 1/4" Socket	1 1/4" Socket	<b>63</b> /28.6

Note: Maximum external operating temperature 120°F (49°C). Maximum internal operating temperature 100°F (38°C) Minimum operating temperature 40°F (4°C)

### Accessories (For Hydropneumatic Conversion)

(Consult factory for correct size)	Air Volume Control Assembly
Part # 3929-5	Micronizer
Part #CH19426	Vacuum Breaker 1/4" NPT



Air Volume Control Assembly





<sup>\*</sup>Diameter, height and weight may vary slightly without notice

# **HP-Series**





sulfur and iron water treatment

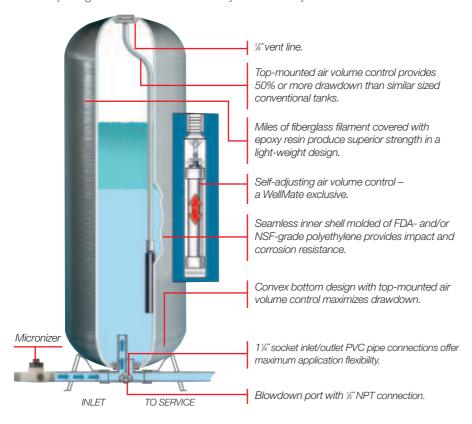
hypochloride environments

release of methane or other well gases

### The toughest tanks for your worst installations.

Iron and sulfur removal? Hypochloride environments? Methane and other undesirable well gases? You need our HP-Series of hydropneumatic tanks. These high performance tanks can be used for aggressive water, or as an open system where air is introduced to oxidize and aerate. All this, plus these other key advantages:

- Large Drawdown Ratio for increased efficiency.
- Adapter and UT Drain Assembly (sold separately) allow you to add 1"riser pipe to increase aeration of water.
- Self-Adjusting Air Volume Control for system flexibility and ease of installation.





"

WellMate tanks offer superior performance to steel tanks in many environments because they are non-corrosive. Two applications where they perform particularly well for us are finished basements and chicken farms. You don't have to worry about WellMate tanks rotting out or leaking. They work great.

"

Al Heaton

A.B. Heaton & Sons

Belding, Michigan

### **Specifications**

**HP Performance Data** 

Model Number	Capacity gal / liter		Drawdown 30/50 Setting** gal / liter	Diameter* inch / cm	Overall Height* inch / cm	Height inlet / outlet to floor inch / cm	Syst Top	em Connection Bottom	Assembly Weight* <b>lb</b> / kg
HP-7	30 / 114	<b>75</b> / 500 / 5.0	<b>6.6</b> / 25.0	<b>16</b> /41	43 3/4 / 111	<b>1 1/2</b> /3.8	1/4" vent line	e 1 ½" Socket	<b>26</b> /11.8
HP-9	<b>40</b> / 151	<b>75</b> / 500 / 5.0	<b>9.0</b> / 34.1	<b>16</b> /41	<b>56 1/2</b> / 144	<b>1 1/2</b> /3.8	1/4" vent line	e 1 ½" Socket	<b>29</b> /13.2
HP-8SQ	<b>40</b> / 151	<b>75</b> / 500 / 5.0	<b>8.0</b> / 30.3	<b>21</b> /53	<b>35 1/4</b> / 90	2/5.1	1/4" vent line	e 1 ¼" Socket	<b>34</b> / 15.4
HP-18	<b>80</b> / 303	<b>75</b> / 500 / 5.0	<b>17.8</b> / 67.4	<b>21</b> / 53	<b>62</b> / 157	<b>2</b> /5.1	1/4" vent line	e 1 ½" Socket	44/20.0
HP-26	<b>120</b> / 454	<b>75</b> / 500 / 5.0	<b>25.5</b> / 96.5	<b>24</b> /61	<b>72 1/2</b> / 184	<b>2</b> /5.1	1/4" vent line	e 1 ½" Socket	<b>64</b> /29.0

### Accessories

Part #3929-5	Micronizer
Part #CH19426	Vacuum Breaker 1/4" NPT

Note: Maximum external operating temperature 120°F (49°C). Maximum internal operating temperature 100°F (38°C). Minimum operating temperature 40°F (4°C).

\*Diameter, height and weight may vary slightly without notice

<sup>\*\*</sup> In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge and operating temperature of



Vacuum Breaker

# **E-Series**



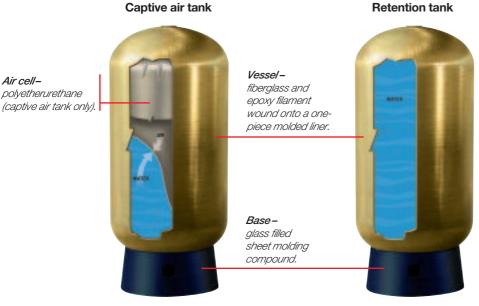
high volume water storage

water storage treatment

### Maximum storage. Minimum headaches.

Wider pressure switch settings on our E-Series tanks allow for maximum water storage during periods of peak demand. As a captive air tank, the E-Series can handle up to 125 psi/8.6 bar operating pressure. Plus the high-volume, high-pressure tanks offer these benefits:

- Retention Tank Capability without the air cell, can function as a high capacity retention tank for water storage and treatment.
- Polyetherurethane Air Cell offers a longer life than bladders or diaphragms.
- Wider Range of Pressure Settings for greater application versatility.
- Pre-Installed Inlet/Outlet Assembly with system connections to save time and money.



Our E-Series tanks are also available as a retention tank for water storage/treatment.

### **Specifications**

E-Series Performance Data

Model Number	Capacity gal / liter	Maximum Operating Pressure <b>psi</b> / kPa / Bar	Drawdown 30/50 Setting** <b>gal</b> / liter	Diameter* inch / cm	Overall Height* inch / cm	Height* inlet/outlet to floor inch / cm	System C Bottom	Connection Top	Assembly Weight*  Ib / kg		
	Captive Air Tank										
WM-60	<b>187</b> / 707	<b>125</b> / 862 / 8.6	<b>55.2</b> /209	<b>30</b> / 76	<b>79</b> / 201	<b>7.5</b> / 19	2" Pipe Socket	N/A	<b>234</b> / 106.14		
WM-80	<b>264</b> / 999	<b>125</b> / 862 / 8.6	<b>78.0</b> / 295	<b>36</b> / 91	<b>81</b> / 206	<b>8.0</b> / 20	2" Pipe Socket	N/A	<b>292</b> / 132.45		
	Retention Tank										
RT-200	<b>187</b> / 707	<b>125</b> / 862 / 8.6	N/A	<b>30</b> / 76	<b>79</b> / 201	<b>7.5</b> / 19	2″NPT	2"NPSM	<b>234</b> / 106.14		
RT-270	<b>264</b> / 999	<b>125</b> / 862 / 8.6	N/A	<b>36</b> / 91	<b>81</b> / 206	<b>8.0</b> / 20	2"NPT	2"NPSM	<b>292</b> / 132.45		

Note: Maximum external operating temperature 120°F (49°C). Maximum internal operating temperature 100°F (38°C). Minimum operating temperature 40°F (4°C).
\*Diameter, height and weight may vary slightly without notice.



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Our extrusion process requires brine water at very high pressures. WellMate E-Series tanks deliver the performance and corrosion resistance that make them an excellent investment.

"

Jim Swor

General Manager

Extrudex

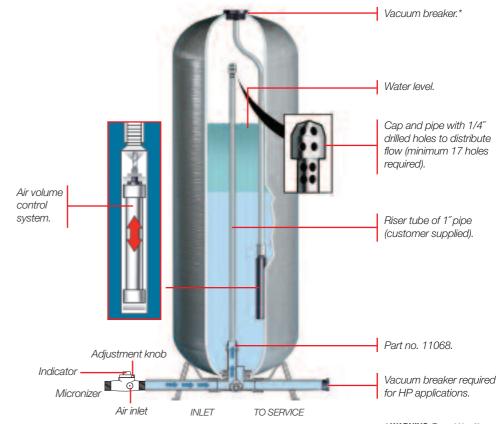
<sup>\*\*</sup> In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge and operating temperature of the system.



### **UT/HP Aeration Tanks**

# WellMate Micronizer injects air into pressurized fluid streams.

Made of non-corrosive PVC with no moving parts, the WellMate Micronizer is designed to continuously charge any UT- or HP-Series tank with a controlled amount of air. When properly installed and adjusted, the patent-pending Micronizer will aerate the tank for 30% to 50% of the pump's run time. Simply attach the WellMate Micronizer to the standard 1" male NPT inlet tube at the bottom of the tank. Air amount and time are adjusted by hand on an easy-to-use indicator. Excess air is drawn out through an AVC assembly installed in the tank.



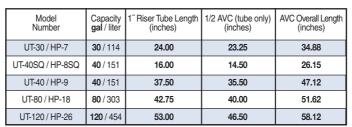
#### \* WARNING: To avoid health or environmental hazards from gas accumulation, plumb the top fitting to vent off gas to a safe area.

### How to air out undesirable gases.

Got a problem with undesirable well gases? These tanks have been designed to introduce air to oxidize and aerate, minimizing or even eliminating both methane gas and hydrogen sulfide gas which is detectable by its rotten egg odor. These tough-performing tanks also offer the following:

- Large Drawdown Ratio for increased efficiency.
- Self Adjusting Air Volume Control System for flexibility and ease of installation.
- Composite Construction for increased tank life.

WellMate does not guarantee sizing requirements or the successful removal of odors and gases. It is the responsibility of the contractor or water treatment specialist to assess the many variables involved and select the proper tank.



Note: Maximum external operating temper ature 120°F (49°C). Maximum internal operating temperature 100°F (38°C). Minimum operating temperature 40°F (4°C).



### Accessories

Part # 3929-5	Micronizer
Part # CH19426	Vacuum Breaker 1/4" NPT
Part # 11068	Adapter

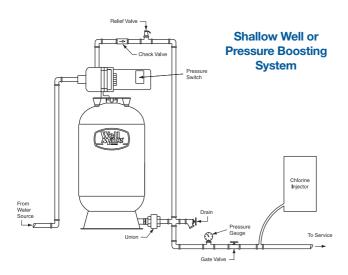
<sup>\*</sup> Diameter, height and weight may vary slightly without notice.

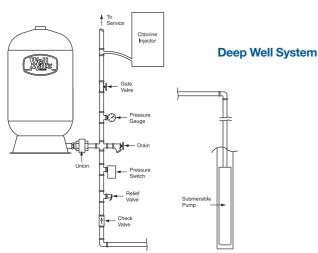
<sup>&</sup>quot;In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge and operating temperature of the system.

## Residential Tank Replacement Guide

WellMate-Pentair Water Treatment	WM-01	WM-02	WM-4	WM-6	WM-9	WM-12	WM-14WB	WM-20WB	WM-25WB	WM-35WB
Champion Amtrol	CH1001	CH1002	CH3001	CH4202	CH8003	n/a	CH10050	CH12051	CH17002	CH22050
ProLine Amtrol	CA1001	CA1002	CA3001	CA4202	CA8003	n/a	CA10050	CA12051	CA17002	CA22050
Well-Flow Amtrol	WF-6	WF-15	WF45	WF60	WF100	n/a	WF140	WF200	WF260	WF360
WellXTrol Amtrol	WX-101	WX-102	WX-201	WX-202	WX-203	n/a	WX-250	WX-251	WX-302	WX-350
Clayton Mark	CM1001	CM1002	CM-200	CM-202	CM-203	n/a	CM-250	CM-251	CM-302	CM-350
Elbi	D8	D18	DV50	DV80	n/a	n/a	DV200	n/a	n/a	DV450
Challenger Flexcon	JR6	JR15	PC44	PC66	PC88	n/a	PC144	PC211	PC266	PC366
Well-Rite Flexcon	JR6	JR15	WR45	WR60	WR80	n/a	WR140	WR200	WR260	WR360
Aqua Air Goulds	V6P	V15P	V45	V60	V100	n/a	V140	V200	V250	V350
Myers	MIL2	MIL5	MPD14	MPD20	n/a	n/a	n/a	n/a	MPD86	MPD119
ConAire Sta-Rite	CA-9	n/a	n/a	CA-42	n/a	n/a	CA-120	n/a	CA-220	n/a
Fiberwound Sta-Rite	n/a	n/a	n/a	SR20-6S	n/a	SR40-12	SR48-14	SR60-18	SR85-25	SR119-35
Vertical Steel Sta-Rite	n/a	n/a	PS30-T01	PSP42T-T02	PSP75T-T03	n/a	PSP120-T50	PSP200-T51	PSP220-T52	PSP320-TR50
Perma Tank State	PIL-2	PIL-5	PAD-14	PAD-20	n/a	n/a	PAD-52	n/a	PAD-86	PAD-119

### Two of the most common hydropneumatic applications





### **Tank Sizing Information**

There are three factors to consider when selecting the proper size WellMate for your water system:

- The pump delivery rate in gallons/liters per minute (GPM/LPM).
- The recommended minimum running time of the pump.
- The minimum (cut-in) and maximum (cut-out) system pressure parameters.

Once these factors are known, the following calculations will determine, in most cases, the correct model to meet your specifications.\*

#### CALCULATING DRAWDOWN

Pump delivery rate	GPM/LPM
2) Desired minimum pump running time in minutes	Minutes
(1 minute, 45 seconds = 1.75 minutes).	
3) Multiply line #1 by line #2.	Gallons/Liters
This is the minimum drawdown or	
available water volume required.*	

#### **CALCULATING TANK SIZE**

4) Minimum system pressure (cut-in)	PSIG/kPa/k
5) Maximum system pressure (cut-out)	<b>PSIG</b> /kPa/b
6) Using table #2, find the drawdown	Factor
factor applicable to lines #4 and #5.	
7) Divide line #3 by line #6 to	Gallons/Lite
determine the minimum total	
WellMate volume required.	
8) Refer to the design data and select	Model
the WellMate model with the lowest	
total capacity that is greater than	
or equal to line #7.	

**EXAMPLE:** An application using an 8 GPM pump with a minimum run time of 1 minute and a 30-50 PSIG system pressure range;

8 GPM x 1minute	_	26.7 gallon minimum
.30 (factor)	- =	tank capacity

\*If a volume of water needed is greater than the amount calculated on line #3, enter that amount on line #3 in place of the calculated volume.

### Table #2 - Drawdown Factors

10010 "=																			
MAXIMUM SYSTEM		MINIMUM SYSTEM PRESSURE (CUT-IN) PSIG/(kPa)/bar																	
PRESSURE (CUT-OUT) PSIG/(kPa)/bar	<b>20</b> (138) 1.38	<b>25</b> (173) 1.72	<b>30</b> (207) 2.06	<b>35</b> (242) 2.41	<b>40</b> (276) 2.76	<b>45</b> (311) 3.10	<b>50</b> (345) 3.45	<b>55</b> (380) 3.80	<b>60</b> (414) 4.16	<b>65</b> (449) 4.48	<b>70</b> (483) 4.83	<b>75</b> (518) 5.17	<b>80</b> (552) 5.51	<b>85</b> (587) 5.86	<b>90</b> (621) 6.20	<b>95</b> (656) 6.55	<b>100</b> (690) 6.89	<b>105</b> (725) 7.24	110 (759) 7.58
<b>30</b> /(207)/2.06 <b>35</b> /(242)/2.41 <b>40</b> /(276)/2.76 <b>45</b> /(311)/3.10 <b>50</b> /(345)/3.45	.21 .28 .34 .39 .44	.19 .26 .32 .37	.17 .24 .30	.16 .22	.15														
<b>55</b> /(380)/3.80 <b>60</b> /(414)/4.16 <b>65</b> /(449)/4.48 <b>70</b> /(483)/4.83 <b>75</b> /(518)/5.17	.47 .50 .53 .56	.41 .44 .48 .50 .53	.34 .38 .42 .45 .48	.28 .32 .36 .40 .43	.21 .26 .30 .34 .38	.14 .19 .24 .29	.13 .18 .23 .27	.12 .17 .22	.11 .16	.11									
<b>80</b> /(552)/5.51 <b>85</b> /(587)/5.86 <b>90</b> /(621)/6.20 <b>95</b> /(656)/6.55 <b>100</b> /(690)/6.89			.50	.46 .48	.41 .43 .46	.36 .39 .42 .44	.31 .34 .37 .40 .42	.26 .29 .32 .35 .38	.21 .24 .28 .31 .34	.15 .20 .23 .27 .30	.10 .15 .19 .22 .26	.10 .14 .18 .21	.09 .13 .17	.09 .13	.09				
105/(725)/7.24 110/(759)/7.58 115/(794)/7.92 120/(828)/8.27 125/(863)/8.62								.41	.37 .39	.33 .35 .38	.29 .31 .34 .36	.25 .27 .30 .33 .35	.20 .24 .26 .29	.16 .20 .23 .25 .28	.13 .16 .19 .22 .25	.08 .12 .15 .18	.08 .11 .15 .18	.08 .11 .14	.07 .11

In keeping with current industry standards, drawdown factors are based on Boyle's law. Actual drawdowns will vary depending upon system variables, including the accuracy and operation of the pressure switch and gauge, actual precharge pressure, and operating temperature of the system.

